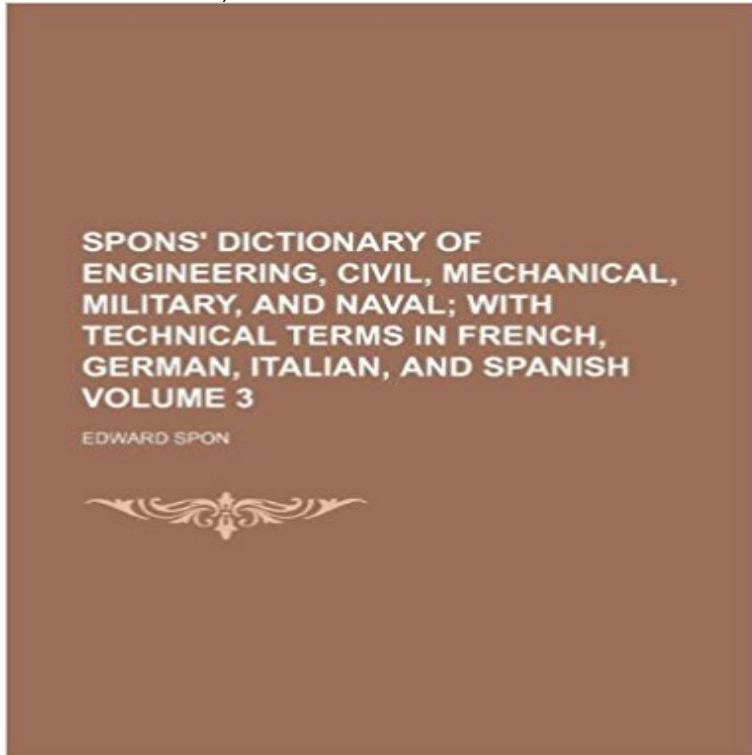


Spons dictionary of engineering, civil, mechanical, military, and naval Volume 3 ; with technical terms in French, German, Italian, and Spanish



This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1874 Excerpt: ...The converting department, shown in ground plan by Fig. 6996, and in cross-section by Fig. 6998, contains two 5-ton to 7-ton vessels N, in which the upon a depressed part of the floor called the pit. Three other hydraulic cranes swing over the pit, to set the ingot-moulds and remove and load the ingots. Two of them swing over the vessels, to assist in their daily repairs. The water and air pressure reservoirs are surmounted by a platform, Fig. 6998, standing upon which, boys, by turning valves, admit water to the cranes and air to the vessels, by means of underground pipes. All the constant operations of hoisting, lowering, and blowing are conducted from this platform, which overlooks the entire converting department. The details of these and other parts will be further described. The engine department contains a blowing engine, usually a double engine, capable at normal speed of receiving 8000 to 11,000 cub. ft of air a minute, and delivering it at 25 lbs. B on the square screw pump, for actuating the hydraulic machinery, is a Worthington duplex, with two 25-in. steam cylinders, and two 9-in. water-cylinders, 24-in. stroke. The boilers should be capable of 800 horsepower. The pig iron, having been hoisted to the charging platform, is put, with 20 per cent, of coal, into one of the cupolas, and melted. When say 12,600 lbs. have run into one of the ladles K, the latter is turned over by means of a worm-wheel, thus pouring the iron into the spout which leads it to one of the vessels. Before following the iron through the converting process, let us glance at the construction of the vessel, of which Figs. 6999 to 7001 are the simplest form. A vessel that will

convert a 5-ton charge is 8J ft. in external diameter, and 15 ft. high. It is made chiefly of J-i...

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